



Note:

1. Pipe bracket. See drawing No. MROI-086. 8 Places
2. Ends to be machined or ground using some appropriate process for removing scratches and burrs to give a surface finish Ra of 6.3 microns or better with no longitudinal effects.
3. Machine pipe ends square to nominal axis ± 2 minutes of arc. The nominal axis is defined by a line joining the centre of each end of pipe. Chamfer each pipe end with $0.25 \times 45^\circ$.
4. Keep the faces of the brackets perpendicular to the normal axis of the pipe better than $\pm 0.2^\circ$.
5. See document "Delay Line Pipe - specification and procurement v8.1".

	Drawn by: J.S.	Chk. by: DMW	Date: 14/06/06	Quantity: 1 off	Dwg. No. MROI-088
University of Cambridge, Department of Physics CAVENDISH LABORATORY			Title: Pipe Section 3		
Project: MROI			Scale: 1:4		
Size: A1					